



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G11532-3G
Job Sheet 189050



Part No: RBW6205G11532-3G

Job Qty: 1 pcs

Part Name: Swashplate Support Stand



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/17/19

Job Tracking No:

Due Date: 3/14/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G11532-3G Rev 5 IPP Rev A 18.01.26 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		3/14/19	0.00	0.00	Purchasing - 1		MAR 18 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs		3/14/19	0.00	0.00	Packaging 2 - 1 - B4B		MAR 18 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S163446



Part: RBW6205G11532-3G

Job No: 189050

Serial No/ Batch: S163446

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 03/14/19

				Packaging 2 - 29 - B4B		
				Packaging 2 - 30 - B4B		
				Packaging 2 - 31 - B4B		
				Packaging 2 - 32 - B4B		
				Packaging 2 - 33 - B4B		
				Packaging 2 - 34 - B4B		
				Packaging 2 - 35 - B4B		
				Packaging 2 - 36 - B4B		
115	QC 6	1 pcs	3/14/19	0.00 0.00	QC 6 - 42	
					QC 6 - 9	
					QC 6 - 68	MAR 22 2019
					QC 6 - 61	DAS 68 9-89
120	Small Fab - 2 - B4B	1 pcs	3/14/19	0.00 0.00	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
121	Small Fab - 3 - B4B	1 pcs	3/14/19	0.00 1.00	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
122	QC 5	1 pcs	3/14/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	MAR 29 2019
					QC 5 - 9	DAS 68 9-89
					QC 5 - 50	
					QC 5 - 30	
130	Packaging 3-1 - Stock - B4B	1 pcs	3/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	

Plex 3/18/19 10:13 AM Dart.Hadley.Shannon

					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	
140	QC 21 - FG	1 pcs	3/14/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	

RB-Floor
Right

Part Op **100** - Purchasing - Issue P/O: _____ MANUFACTURE RBW6205G11532-3G AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required
110 - Receive & Inspect for Damage & Mat'l Certs
115 - QC6- All purchased or subcontracted products
120 - 1-Engrave placard RB41011 using marktronic engraver as per Dart QSI 044 2-Transfer drill Dart placard RB41011 into Pelican case APP-1730-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case
 placard located on right hand side of handle 5-Glue placard RBW6205G11532-3G-71 to RBW6205G11532-3G-75 foam as per DWG. 7-Pack case as per DWG
121 - 1-Engrave placard RB41011 using marktronic engraver as per Dart QSI 044 2-Transfer drill Dart placard RB41011 into Pelican case APP-1730-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case
 placard located on right hand side of handle 5-Glue placard RBW6205G11532-3G-71 to RBW6205G11532-3G-75 foam as per DWG. 7-Pack case as per DWG.
122 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G11532-3GP	Swashplate Support Stand	1 pcs (1 ea)	100-Purchasing	5163444
APP-1730-E	Case	1 Ea (1 ea)	120-Small Fab - 2 - B4B	5133029
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	121-Small Fab - 3 - B4B	5145165
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab - 3 - B4B	5021040
RBW6205G11532-3G-71	Inside Placard	1 pcs (1 ea)	121-Small Fab - 3 - B4B	5165524
RBW6205G11532-3G-73	Bottom Foam use in case APP-1730-E	1 pcs (1 ea)	121-Small Fab - 3 - B4B	5133039
RBW6205G11532-3G-75	Top Lid Foam use in case APP-1730-E	1 pcs (1 ea)	121-Small Fab - 3 - B4B	5133038
RBW6205G11532-3G-77	Shelf Foam use in case APP-1730-E	1 pcs (1 ea)	121-Small Fab - 3 - B4B	5133037
RBW6205G11532-3G-79	Shelf Stiffener use in case APP-1730-E	1 pcs (1 ea)	121-Small Fab - 3 - B4B	5133033

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G11532-3GP	1	0	0
120-Small Fab - 2 - B4B	APP-1730-E	1	3	0
121-Small Fab - 3 - B4B	97524A032	4	217	0
	RB41011	1	377	0
	RBW6205G11532-3G-71	1	0	0
	RBW6205G11532-3G-73	1	3	0
	RBW6205G11532-3G-75	1	3	0
	RBW6205G11532-3G-77	1	3	0
	RBW6205G11532-3G-79	1	3	0

3 L
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Part Specifications
Specifications could not be found.

Plex 3/18/19 10:13 AM Dart.Hadley.Shannon



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RBW6205G11532-3G

Job Sheet 189050



Part No: RBW6205G11532-3G

Job Qty: 1 ea

Part Name: Swashplate Support Stand



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/17/19

Job Tracking No:

Due Date: 3/14/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G11532-3G Rev 5 IPP Rev A 18.01.26 New issue DP Verify DD

Ship Via:

Bill of Materials

Op No	Operation	Qty	Start Date	Due Date	/Supplier		Sign-off
					Supplier	Lead Time	
100	Purchasing	1 pcs	3/14/19				
110	Packaging	1 pcs	3/14/19				
120	QC	1 pcs	3/14/19		QC6		
121	Small Fab	1 pcs	3/14/19		Small Fab-5		
122	QC	1 pcs	3/14/19		QC5		
130	Packaging	1 pcs	3/14/19	0.00 0.00	Packaging3		
140	QC21-FG	1 Ea	3/14/19	0.00 0.00	QC21		

Part Op 100 - Issue P/O: _____ MANUFACTURE RBW6205G11532-3G AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

121 - 1-Engrave placard RB41011 using marktronic engraver as per Dart QSI 044 2-Transfer drill Dart placard RB41011 into Pelican case APP-1730-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case ***placard located on right hand side of handle*** 5-Glue placard RBW6205G11532-3G-71 to RBW6205G11532-3G-75 foam as per DWG. 7-Pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G11532-3GP	Swashplate Support Stand	1 pcs (1 ea)	100-Purchasing	
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	121-Small Fab	
APP-1730-E	Case	1 Ea (1 ea)	121-Small Fab	
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab	
RBW6205G11532-3G-71	Inside Placard	1 pcs (1 ea)	121-Small Fab	
RBW6205G11532-3G-73	Bottom Foam use in case APP-1730-E	1 pcs (1 ea)	121-Small Fab	
RBW6205G11532-3G-75	Top Lid Foam use in case APP-1730-E	1 pcs (1 ea)	121-Small Fab	
RBW6205G11532-3G-77	Shelf Foam use in case APP-1730-E	1 pcs (1 ea)	121-Small Fab	
RBW6205G11532-3G-79	Shelf Stiffener use in case APP-1730-E	1 pcs (1 ea)	121-Small Fab	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G11532-3GP	1	0	0
121-Small Fab	97524A032	4	771	0
	APP-1730-E	1	4	0
	RB41011	1	490	0
	RBW6205G11532-3G-71	1	0	0
	RBW6205G11532-3G-73	1	4	0
	RBW6205G11532-3G-75	1	4	0
	RBW6205G11532-3G-77	1	4	0
	RBW6205G11532-3G-79	1	4	0
Part Specifications				
Specifications could not be found.				

Plex 1/17/19 3:06 PM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041736



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041736
PO Date: 11/15/18
Due Date: 3/28/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186399	RBW6205G08031-3GP			Main Rotor Flanged Bushing Removal Tool REV 2	Firmed	-	3/28/19	1 Ea	0 Ea	1 Ea	\$1,012.00/Ea	\$1,012.00
Line Item Note SIOP SUB ASSY OF TOP LEVEL RBW6205G06231-3G (ANNUAL USAGE 3)													
2	186400	RBW6205G08131-3GP			Main Rotor Flanged Bushing Install Tool REV 2	Firmed	-	3/28/19	1 Ea	0 Ea	1 Ea	\$1,103.00/Ea	\$1,103.00
Line Item Note SIOP SUB ASSY OF TOP LEVEL RBW6205G06231-3G (ANNUAL USAGE 3)													
3	186401	RBW6205G05951-3GP			RBW6205G05951-3GP REV 2	Firmed	-	3/28/19	1 pcs	0 pcs	1 pcs	\$410.00/pcs	\$410.00
Line Item Note SIOP (ANNUAL USAGE 3)													
4	186402	RBW6205G00632-3GP			Sling, Main Rotor Blade Lift As per Dwg RBW6205G00632-3G Rev. 6	Firmed	-	3/28/19	1 pcs	0 pcs	1 pcs	\$5,980.00/pcs	\$5,980.00
Line Item Note SIOP (ANNUAL USAGE 5)													
5	186395	RBW6405G08732-3GP			Tail Rotor Bushing Removal Tool RBW6405G08732-3G Rev. E	Firmed	-	3/28/19	1 Ea	0 Ea	1 Ea	\$770.00/Ea	\$770.00
Line Item Note SIOP SUB ASSY FOR TOP LEVEL RBW6405G08632-3G (ANNUAL USAGE 3)													
6	186398	RBW6405G08832-3GP			Tail Rotor Bushing Install Tool As Per Dwg RBW6405G08832-3G Rev/ D	Firmed	-	3/28/19	1 Ea	0 Ea	1 Ea	\$796.00/Ea	\$796.00



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PURCHASE ORDER

PO041736



Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item Note SIOP SUB ASSY FOR TOP LEVEL RBW6405G08632-3G (ANNUAL USAGE 3)													
7	186417	RBW3205G00151-3GP			Main Landing Gear R&R Wrench REV 2	Firmed	-	3/28/19	1 pcs	0 pcs	1 pcs	\$400.00/pcs	\$400.00
Line Item Note SIOP (ANNUAL USAGE 2/3)													
8	186420	RBW6205G10451-3GP			Threaded Rod	Firmed	-	3/28/19	1 Ea	0 Ea	1 Ea	\$211.00/Ea	\$211.00
Line Item Note SIOP SUB ASSY FOR TOP LEVEL RBW6205G08931-3G (ANNUAL USAGE 4)													
9	186421	RBW6205G10551-3GP			Hammer	Firmed	-	3/28/19	1 Ea	0 Ea	1 Ea	\$211.00/Ea	\$211.00
Line Item Note SIOP SUB ASSY FOR TOP LEVEL RBW6205G08931-3G (ANNUAL USAGE 4)													
10	186423	RBW6205G10351-3GP			Guide rev 1	Firmed	-	3/28/19	1 Ea	0 Ea	1 Ea	\$211.00/Ea	\$211.00
Line Item Note SIOP SUB ASSY FOR TOP LEVEL RBW6205G08931-3G (ANNUAL USAGE 4)													
11	186425	RBW6205G10251-3GP			Threaded Rod	Firmed	-	3/28/19	1 Ea	0 Ea	1 Ea	\$211.00/Ea	\$211.00
Line Item Note SIOP SUB ASSY FOR TOP LEVEL RBW6205G08931-3G (ANNUAL USAGE 4)													
12	186428	RBW6205G10151-3GP			Pusher REV 1	Firmed	-	3/28/19	1 Ea	0 Ea	1 Ea	\$299.00/Ea	\$299.00
Line Item Note SIOP SUB ASSY FOR TOP LEVEL RBW6205G08931-3G (ANNUAL USAGE 4)													
13	186430	RBW6205G10651-3GP			Stop	Firmed	-	3/28/19	1 Ea	0 Ea	1 Ea	\$185.00/Ea	\$185.00
Line Item Note SIOP SUB ASSY FOR TOP LEVEL RBW6205G08931-3G (ANNUAL USAGE 4)													
14	186432	RBW1205G00831-3GP			Upper Deck Platform REV 5	Firmed	-	3/28/19	1 pcs	0 pcs	1 pcs	\$4,200.00/pcs	\$4,200.00
Line Item Note SIOP (ANNUAL USAGE 2)													
15	189050	RBW6205G11532-3GP			Swashplate Support Stand As Per Dwg RBW6205G11532-3G REV 5	Firmed	-	3/14/19	1 pcs	0 pcs	1 pcs	\$8,811.00/pcs	\$8,811.00
Line Item Note (ANNUAL USAGE 2/3)													
Grand Total:												\$24,810.00	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041736



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 1/22/19 1:35 PM dart.Lussier.Patrick

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24827
Shipment Date: 13-Mar-2019
Ship Via: Our Truck
Order Number: 3184
Order Date: 01/17/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041736 R2
Terms: Net 60 Days

----- Quantity -----									
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job</u>	<u>Number</u>
15	1	1	0	0	EA	DART-RBW6205G11532-3GP Swashplate Support Stand, drawing # RBW6205G11532-3 Rev.5	5	3184-15	

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By

Page 1 of 1



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
1 ✓	DART-RBW6205G11532- 3GP ✓	Swashplate Support Stand	5	41736 R2 ✓

DAS
68
9-89

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, March 14, 2019